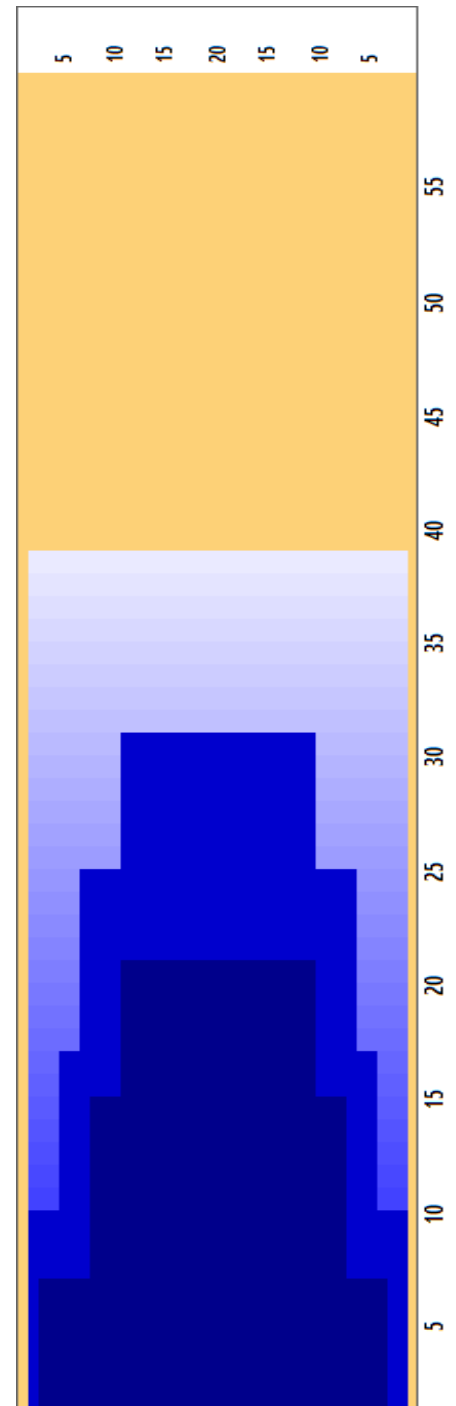


Oil Pattern Distance	39	Reverse Brush Drop	33	Oil Per Board	45 ul
Forward Oil Total	11.34 mL	Reverse Oil Total	11.205 mL	Volume Oil Total	22.545 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	A	37	0.0	0.0	0.0	1665
2	3L	4R	3	18	3	A	102	0.0	7.6	7.6	4590
3	8L	8R	3	18	3	A	75	7.6	15.2	7.6	3375
4	11L	11R	2	22	3	A	38	15.2	21.4	6.2	1710
5	2L	2R	0	26	3	A	0	21.4	39.0	17.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	31.0	-8.0	0
2	11L	11R	2	22	3	B	38	31.0	24.8	-6.2	1710
3	7L	7R	3	18	3	B	81	24.8	17.2	-7.6	3645
4	5L	5R	3	18	3	B	93	17.2	9.6	-7.6	4185
5	2L	2R	1	14	3	B	37	9.6	7.7	-1.9	1665
6	2L	2R	0	14	3	B	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 50 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.43	1.15	1	1	1.15	2.65

