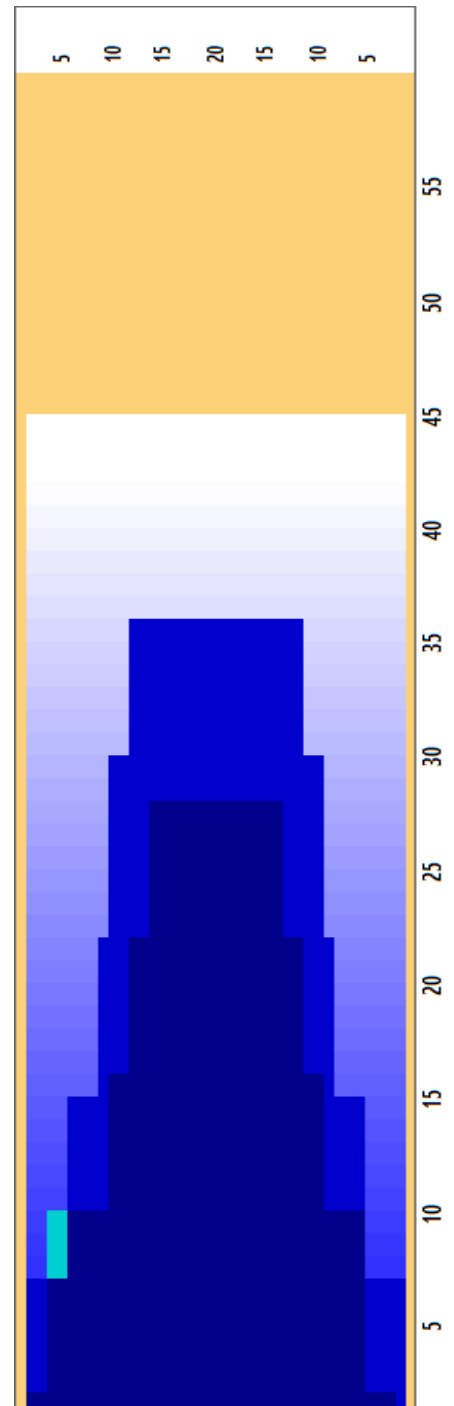


Oil Pattern Distance	45	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	12.015 mL	Reverse Oil Total	13.05 mL	Volume Oil Total	25.065 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	3R	2	18	3	A	72	0.0	2.5	2.5	3240
2	4L	6R	3	18	3	A	93	2.5	10.1	7.6	4185
3	10L	10R	2	22	3	A	42	10.1	16.3	6.2	1890
4	12L	12R	2	22	3	A	34	16.3	22.5	6.2	1530
5	14L	14R	2	22	3	A	26	22.5	28.7	6.2	1170
6	2L	2R	0	26	3	A	0	28.7	45.0	16.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	45.0	36.0	-9.0	0
2	12L	12R	2	22	3	B	34	36.0	29.8	-6.2	1530
3	10L	10R	3	18	3	B	63	29.8	22.2	-7.6	2835
4	9L	9R	3	18	3	B	69	22.2	14.6	-7.6	3105
5	6L	6R	3	18	3	B	87	14.6	7.0	-7.6	3915
6	2L	2R	1	18	3	B	37	7.0	4.5	-2.5	1665
7	2L	2R	0	14	3	B	0	4.5	0.0	-4.5	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 40 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.48	1.51	1.02	1.02	1.51	4.26

