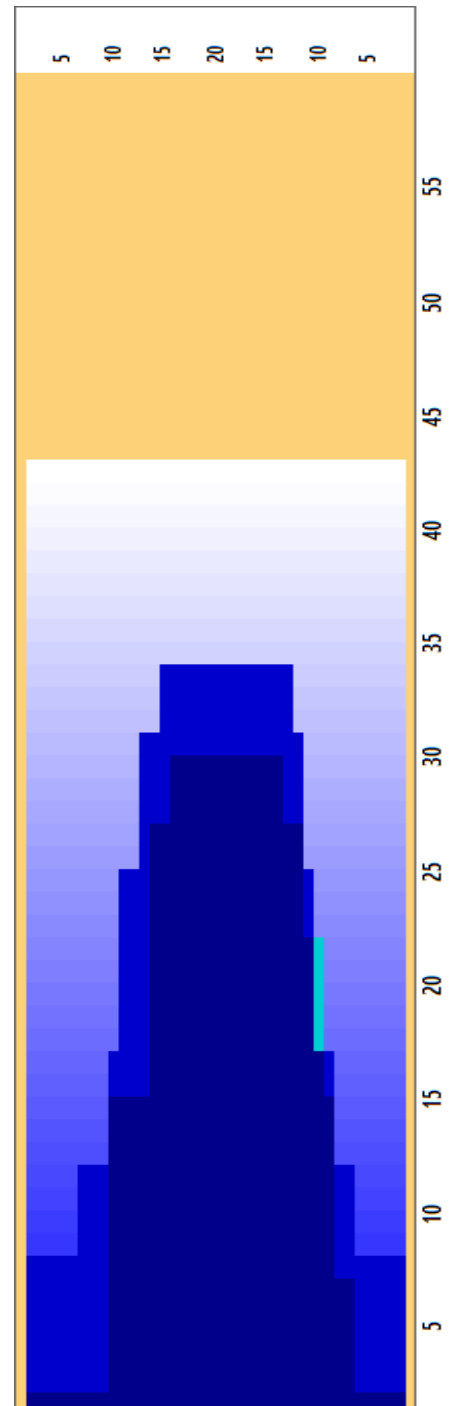


Oil Pattern Distance	43	Reverse Brush Drop	36	Oil Per Board	38 ul
Forward Oil Total	10.64 mL	Reverse Oil Total	10.412 mL	Volume Oil Total	21.052 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	2812
2	10L	7R	2	18	3	A	48	2.5	7.6	5.1	1824
3	10L	9R	3	18	3	A	66	7.6	15.2	7.6	2508
4	14L	10R	3	18	3	A	51	15.2	22.8	7.6	1938
5	14L	12R	2	18	3	A	30	22.8	27.9	5.1	1140
6	16L	14R	1	18	3	A	11	27.9	30.4	2.5	418
7	2L	2R	0	18	3	A	0	30.4	43.0	12.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	43.0	34.0	-9.0	0
2	15L	13R	1	22	3	B	13	34.0	30.9	-3.1	494
3	13L	12R	2	22	3	B	32	30.9	24.7	-6.2	1216
4	11L	11R	3	18	3	B	57	24.7	17.1	-7.6	2166
5	10L	9R	2	18	4	B	44	17.1	12.0	-5.1	1672
6	7L	7R	2	14	4	B	54	12.0	8.1	-3.9	2052
7	2L	2R	2	14	4	B	74	8.1	4.2	-3.9	2812
8	2L	2R	0	14	4	B	0	4.2	0.0	-4.2	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 50 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.68	2.19	1.09	1.01	1.58	5.21

