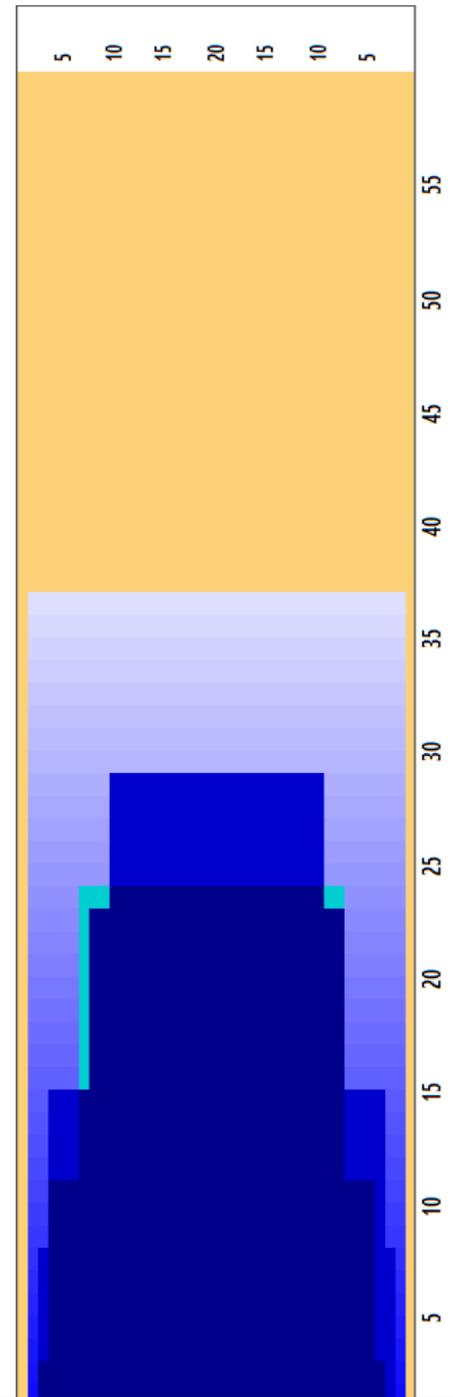


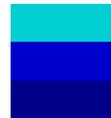
Oil Pattern Distance	37	Reverse Brush Drop	32	Oil Per Board	40 ul
Forward Oil Total	13.24 mL	Reverse Oil Total	10.04 mL	Volume Oil Total	23.28 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	A	37	0.0	0.0	0.0	1480
2	3L	4R	2	14	3	A	68	0.0	3.9	3.9	2720
3	4L	5R	3	18	3	A	96	3.9	11.5	7.6	3840
4	7L	8R	5	18	3	A	130	11.5	24.2	12.7	5200
5	2L	2R	0	26	3	A	0	24.2	37.0	12.8	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	37.0	29.0	-8.0	0
2	10L	10R	2	22	3	B	42	29.0	22.8	-6.2	1680
3	8L	8R	3	18	3	B	75	22.8	15.2	-7.6	3000
4	4L	4R	3	18	3	B	99	15.2	7.6	-7.6	3960
5	3L	3R	1	18	3	B	35	7.6	5.1	-2.5	1400
6	2L	2R	0	14	3	B	0	5.1	0.0	-5.1	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.04	1.04	1	1	1.04	2.56

