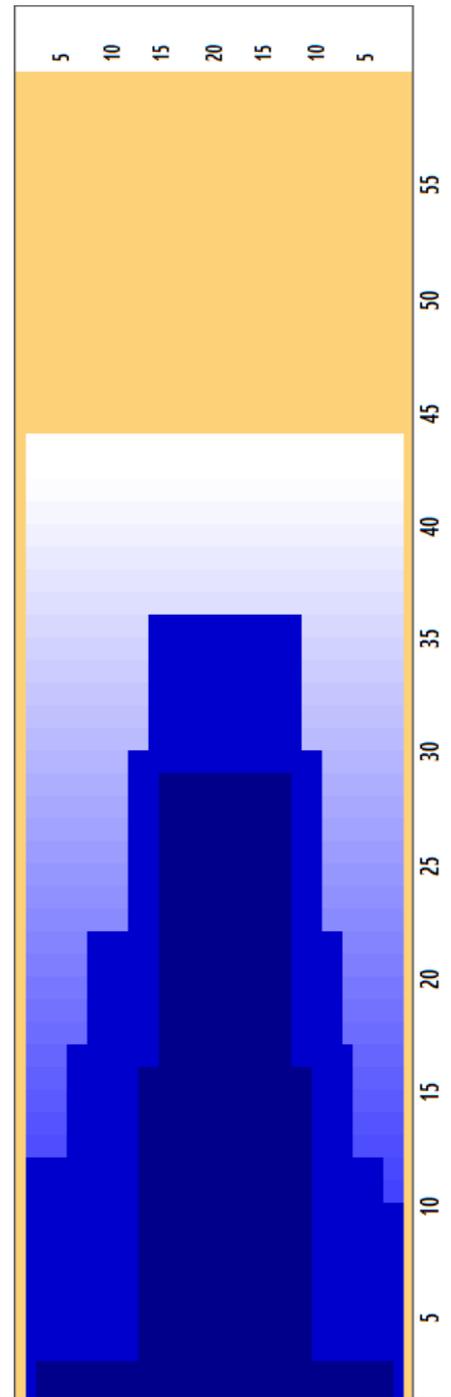


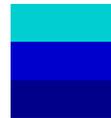
Oil Pattern Distance	44	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	10.28 mL	Reverse Oil Total	10.6 mL	Volume Oil Total	20.88 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	A	37	0.0	0.0	0.0	1480
2	3L	3R	2	14	3	A	70	0.0	3.9	3.9	2800
3	13L	11R	5	18	3	A	85	3.9	16.6	12.7	3400
4	15L	13R	5	18	3	A	65	16.6	29.3	12.7	2600
5	2L	2R	0	26	3	A	0	29.3	44.0	14.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	44.0	36.0	-8.0	0
2	14L	12R	2	22	3	B	30	36.0	29.8	-6.2	1200
3	12L	10R	3	18	3	B	57	29.8	22.2	-7.6	2280
4	8L	8R	2	18	3	B	50	22.2	17.1	-5.1	2000
5	6L	7R	2	18	3	B	56	17.1	12.0	-5.1	2240
6	2L	4R	1	14	3	B	35	12.0	10.1	-1.9	1400
7	2L	2R	1	14	3	B	37	10.1	8.2	-1.9	1480
8	2L	2R	0	14	3	B	0	8.2	0.0	-8.2	0



Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 33:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.14	2.5	1.11	1	1.82	4.62

