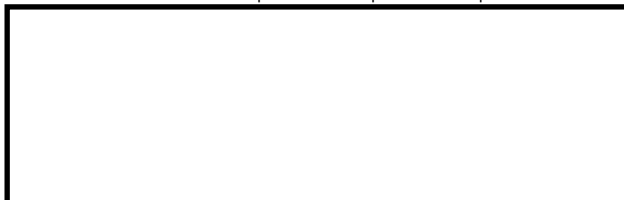


Oil Pattern Distance	39	Reverse Brush Drop	30	Oil Per Board	40 ul
Forward Oil Total	12.44 mL	Reverse Oil Total	6.8 mL	Volume Oil Total	19.24 mL
Tank Configuration	N/A	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	2960
2	4L	4R	2	18	3	A	66	2.5	7.6	5.1	2640
3	6L	6R	2	22	3	A	58	7.6	13.8	6.2	2320
4	8L	8R	2	22	3	A	50	13.8	20.0	6.2	2000
5	10L	10R	2	22	3	A	42	20.0	26.2	6.2	1680
6	10L	10R	1	26	3	A	21	26.2	29.8	3.6	840
7	2L	2R	0	26	3	A	0	29.8	39.0	9.2	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	20.0	-19.0	0
2	9L	9R	2	18	3	B	46	20.0	14.9	-5.1	1840
3	5L	5R	2	18	3	B	62	14.9	9.8	-5.1	2480
4	5L	5R	2	18	3	B	62	9.8	4.7	-5.1	2480
5	2L	2R	0	14	3	B	0	4.7	0.0	-4.7	0

Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 33:1 Reverse  
 Cleaner Ratio Back End Distance 50 Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.1	1	1	1.1	2.5

