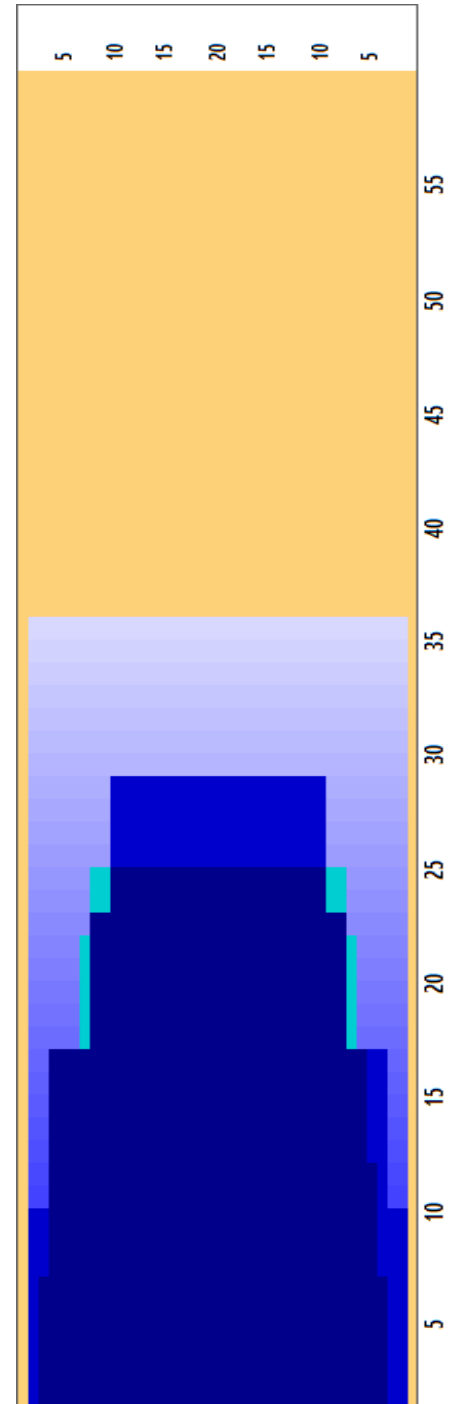


Oil Pattern Distance	36	Reverse Brush Drop	30	Oil Per Board	40 ul
Forward Oil Total	13.88 mL	Reverse Oil Total	7.8 mL	Volume Oil Total	21.68 mL
Tank Configuration	N/A	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	2960
2	3L	4R	2	18	3	A	68	1.9	7.0	5.1	2720
3	4L	5R	2	18	3	A	64	7.0	12.1	5.1	2560
4	4L	6R	2	18	3	A	62	12.1	17.2	5.1	2480
5	7L	7R	2	18	3	A	54	17.2	22.3	5.1	2160
6	8L	8R	1	22	3	A	25	22.3	25.4	3.1	1000
7	2L	2R	0	30	3	A	0	25.4	36.0	10.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	36.0	29.0	-7.0	0
2	10L	10R	2	22	3	B	42	29.0	22.8	-6.2	1680
3	8L	8R	2	22	3	B	50	22.8	16.6	-6.2	2000
4	4L	4R	2	22	3	B	66	16.6	10.4	-6.2	2640
5	2L	2R	1	18	3	B	37	10.4	7.9	-2.5	1480
6	2L	2R	0	14	3	B	0	7.9	0.0	-7.9	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 50 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



WB Stockholm

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.76	1.05	1	1	1.05	2.09

