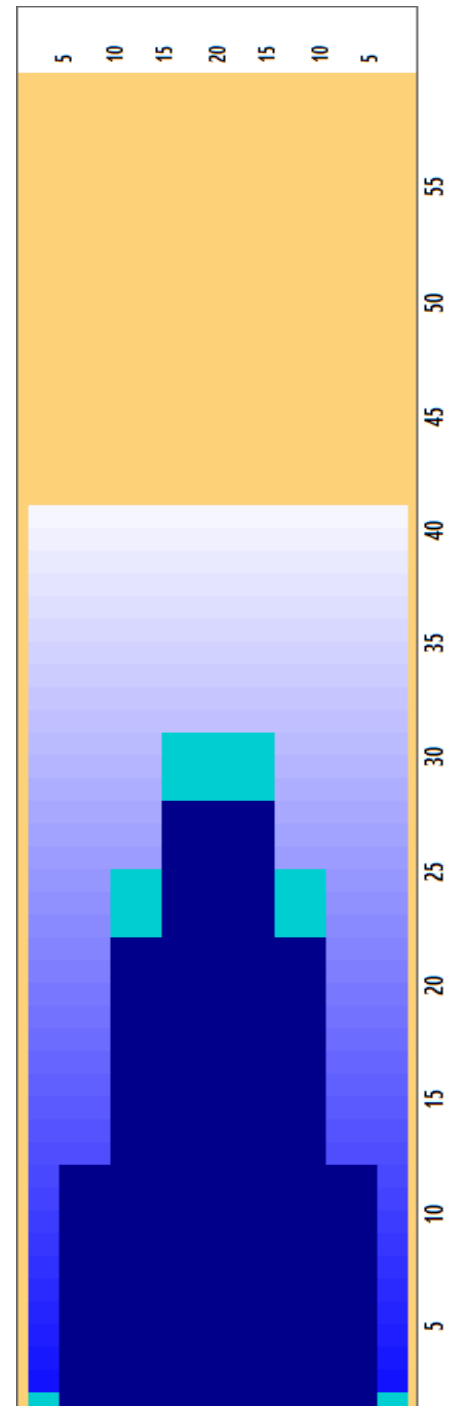


|                      |          |                    |         |                    |          |
|----------------------|----------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 41       | Reverse Brush Drop | 31      | Oil Per Board      | 40 ul    |
| Forward Oil Total    | 12.16 mL | Reverse Oil Total  | 9.2 mL  | Volume Oil Total   | 21.36 mL |
| Tank Configuration   | N/A      | Tank A Conditioner | TERRAIN | Tank B Conditioner | ICE      |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 2     | 18    | 3      | A    | 74      | 0.0   | 2.5  | 2.5  | 2960  |
| 2 | 5L    | 5R   | 2     | 18    | 3      | A    | 62      | 2.5   | 7.6  | 5.1  | 2480  |
| 3 | 5L    | 5R   | 2     | 18    | 3      | A    | 62      | 7.6   | 12.7 | 5.1  | 2480  |
| 4 | 10L   | 10R  | 2     | 22    | 3      | A    | 42      | 12.7  | 18.9 | 6.2  | 1680  |
| 5 | 10L   | 10R  | 2     | 22    | 3      | A    | 42      | 18.9  | 25.1 | 6.2  | 1680  |
| 6 | 15L   | 15R  | 1     | 22    | 3      | A    | 11      | 25.1  | 28.2 | 3.1  | 440   |
| 7 | 15L   | 15R  | 1     | 22    | 3      | A    | 11      | 28.2  | 31.3 | 3.1  | 440   |
| 8 | 2L    | 2R   | 0     | 30    | 3      | A    | 0       | 31.3  | 41.0 | 9.7  | 0     |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 30    | 3      | B    | 0       | 41.0  | 28.0 | -13.0 | 0     |
| 2 | 15L   | 15R  | 1     | 22    | 3      | B    | 11      | 28.0  | 24.9 | -3.1  | 440   |
| 3 | 15L   | 15R  | 1     | 22    | 3      | B    | 11      | 24.9  | 21.8 | -3.1  | 440   |
| 4 | 10L   | 10R  | 2     | 18    | 3      | B    | 42      | 21.8  | 16.7 | -5.1  | 1680  |
| 5 | 10L   | 10R  | 2     | 18    | 3      | B    | 42      | 16.7  | 11.6 | -5.1  | 1680  |
| 6 | 5L    | 5R   | 2     | 14    | 3      | B    | 62      | 11.6  | 7.7  | -3.9  | 2480  |
| 7 | 5L    | 5R   | 2     | 14    | 3      | B    | 62      | 7.7   | 3.8  | -3.9  | 2480  |
| 8 | 2L    | 2R   | 0     | 14    | 3      | B    | 0       | 3.8   | 0.0  | -3.8  | 0     |



Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 33:1 Reverse  
 Cleaner Ratio Back End Distance 30 Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



|  |
|--|
|  |
|--|

| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 3.24           | 1.49           | 1.08            | 1.08            | 1.49           | 3.24           |

