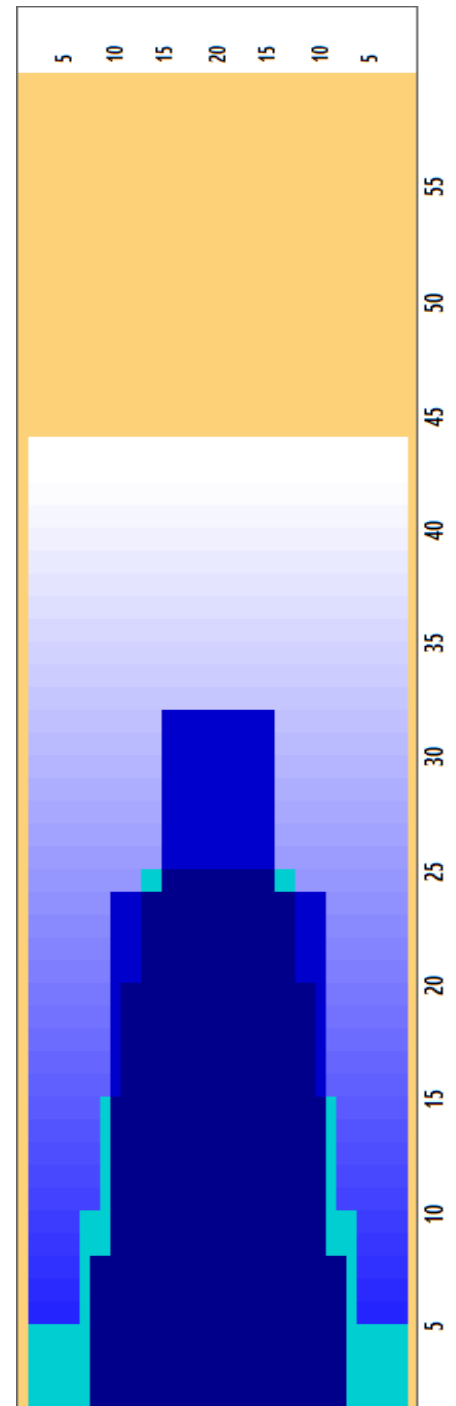


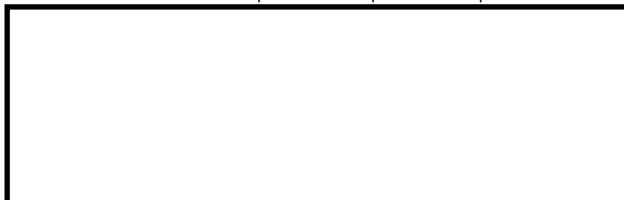
Oil Pattern Distance	44	Reverse Brush Drop	36	Oil Per Board	40 ul
Forward Oil Total	11.16 mL	Reverse Oil Total	8.08 mL	Volume Oil Total	19.24 mL
Tank Configuration	N/A	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	4440
2	7L	7R	2	18	3	A	54	5.1	10.2	5.1	2160
3	9L	9R	2	18	3	A	46	10.2	15.3	5.1	1840
4	11L	11R	2	18	3	A	38	15.3	20.4	5.1	1520
5	13L	13R	2	18	3	A	30	20.4	25.5	5.1	1200
6	2L	2R	0	22	3	A	0	25.5	44.0	18.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	44.0	32.0	-12.0	0
2	15L	15R	2	30	3	B	22	32.0	23.5	-8.5	880
3	10L	10R	5	22	4	B	105	23.5	8.0	-15.5	4200
4	8L	8R	3	14	4	B	75	8.0	2.1	-5.9	3000
5	2L	2R	0	14	4	B	0	2.1	0.0	-2.1	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 30 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.18	1.57	1.04	1.04	1.57	6.18

