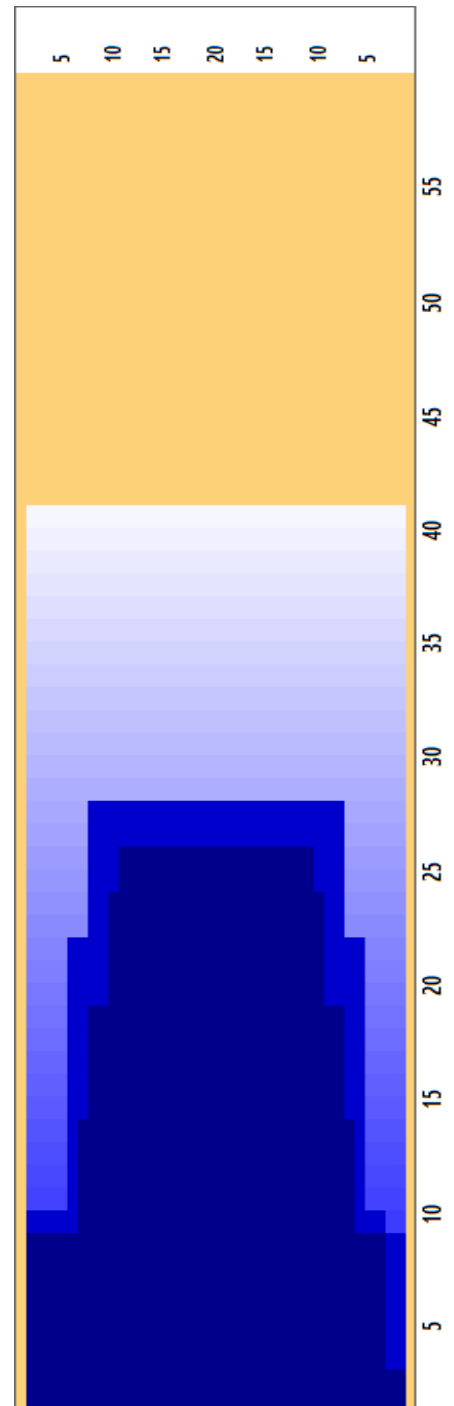


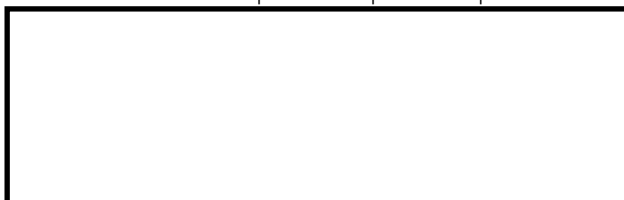
Oil Pattern Distance	41	Reverse Brush Drop	30	Oil Per Board	40 ul
Forward Oil Total	13.84 mL	Reverse Oil Total	9.52 mL	Volume Oil Total	23.36 mL
Tank Configuration	N/A	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	4440
2	2L	4R	2	18	3	A	70	3.9	9.0	5.1	2800
3	7L	7R	2	18	3	A	54	9.0	14.1	5.1	2160
4	8L	8R	2	18	3	A	50	14.1	19.2	5.1	2000
5	10L	10R	2	18	3	A	42	19.2	24.3	5.1	1680
6	11L	11R	1	18	3	A	19	24.3	26.8	2.5	760
7	2L	2R	0	26	3	A	0	26.8	41.0	14.2	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	41.0	28.0	-13.0	0
2	8L	8R	2	22	3	B	50	28.0	21.8	-6.2	2000
3	6L	6R	2	22	3	B	58	21.8	15.6	-6.2	2320
4	6L	6R	2	18	4	B	58	15.6	10.5	-5.1	2320
5	2L	4R	1	14	3	B	35	10.5	8.6	-1.9	1400
6	2L	2R	1	14	3	B	37	8.6	6.7	-1.9	1480
7	2L	2R	0	14	3	B	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 30 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.22	1.08	1	1	1.08	2.38

