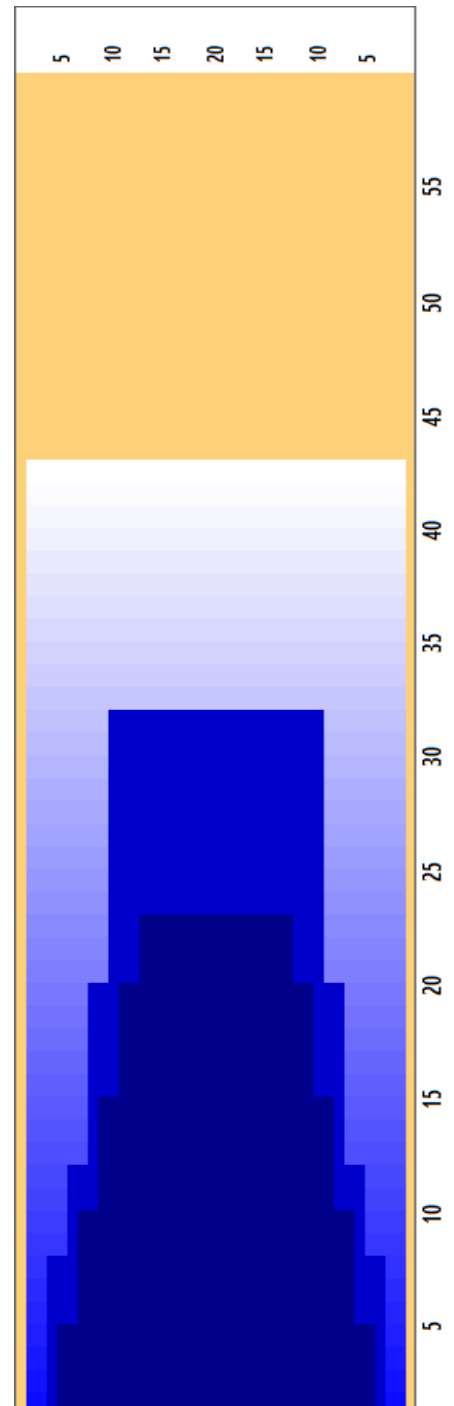


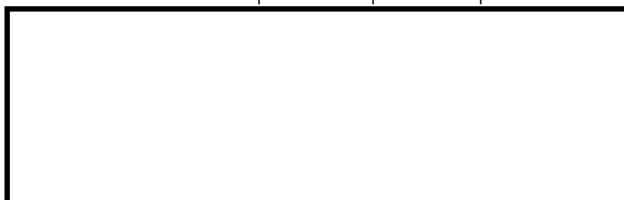
Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	10 mL	Reverse Oil Total	10 mL	Volume Oil Total	20 mL
Tank Configuration	N/A	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	18	3	A	35	0.0	0.0	0.0	1400
2	5L	5R	2	18	3	A	62	0.0	5.1	5.1	2480
3	7L	7R	2	18	3	A	54	5.1	10.2	5.1	2160
4	9L	9R	2	18	3	A	46	10.2	15.3	5.1	1840
5	11L	11R	2	18	3	A	38	15.3	20.4	5.1	1520
6	13L	13R	1	22	3	A	15	20.4	23.5	3.1	600
7	2L	2R	0	22	3	A	0	23.5	31.0	7.5	0
8	2L	2R	0	26	3	A	0	31.0	37.0	6.0	0
9	2L	2R	0	30	2	A	0	37.0	43.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	43.0	32.0	-11.0	0
2	10L	10R	4	22	3	B	84	32.0	19.6	-12.4	3360
3	8L	8R	3	18	4	B	75	19.6	12.0	-7.6	3000
4	6L	6R	2	14	4	B	58	12.0	8.1	-3.9	2320
5	4L	4R	1	14	4	B	33	8.1	6.2	-1.9	1320
6	2L	2R	0	14	4	B	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix                    24:1      Forward  
 Cleaner Ratio Back End Mix            33:1      Reverse  
 Cleaner Ratio Back End Distance      30        Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.76	1.27	1	1	1.27	4.76

