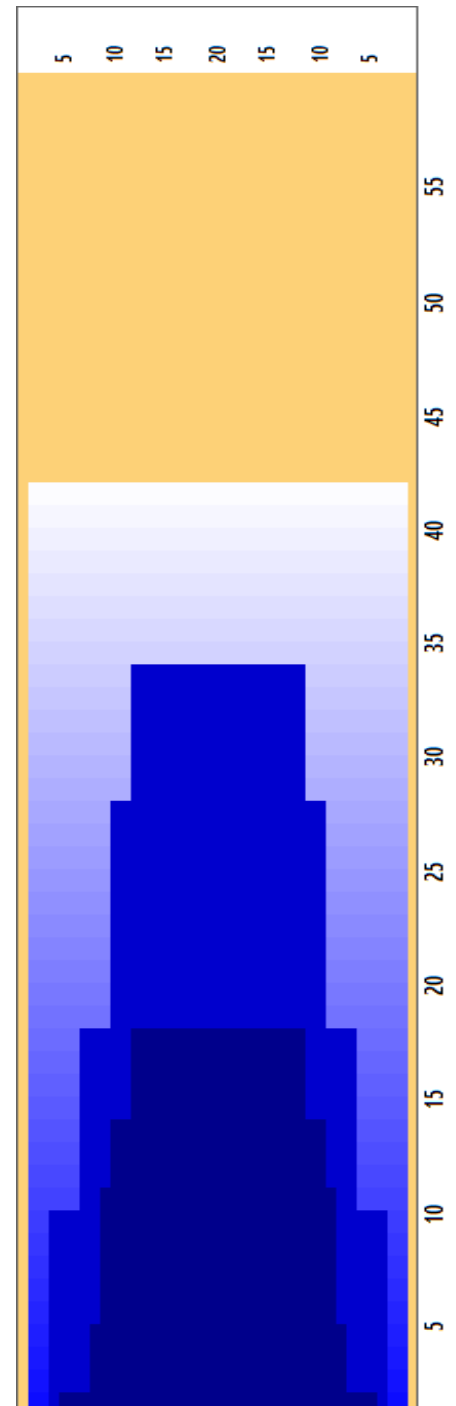


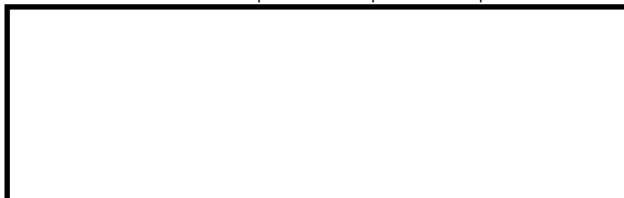
Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	40 ul
Forward Oil Total	6.84 mL	Reverse Oil Total	10.36 mL	Volume Oil Total	17.2 mL
Tank Configuration	N/A	Tank A Conditioner	CURVE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	2	18	3	A	62	0.0	2.5	2.5	2480
2	8L	8R	1	18	3	B	25	2.5	5.0	2.5	1000
3	9L	9R	2	22	3	A	46	5.0	11.2	6.2	1840
4	10L	10R	1	26	3	B	21	11.2	14.8	3.6	840
5	12L	12R	1	26	3	A	17	14.8	18.4	3.6	680
6	2L	2R	0	30	3	B	0	18.4	42.0	23.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	34.0	-8.0	0
2	12L	12R	2	22	3	B	34	34.0	27.8	-6.2	1360
3	10L	10R	4	18	3	A	84	27.8	17.6	-10.2	3360
4	7L	7R	4	14	3	B	108	17.6	9.7	-7.9	4320
5	4L	4R	1	14	3	B	33	9.7	7.8	-1.9	1320
6	2L	2R	0	14	3	A	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 33:1 Reverse  
 Cleaner Ratio Back End Distance 30 Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.43	1.36	1	1	1.36	6.43

