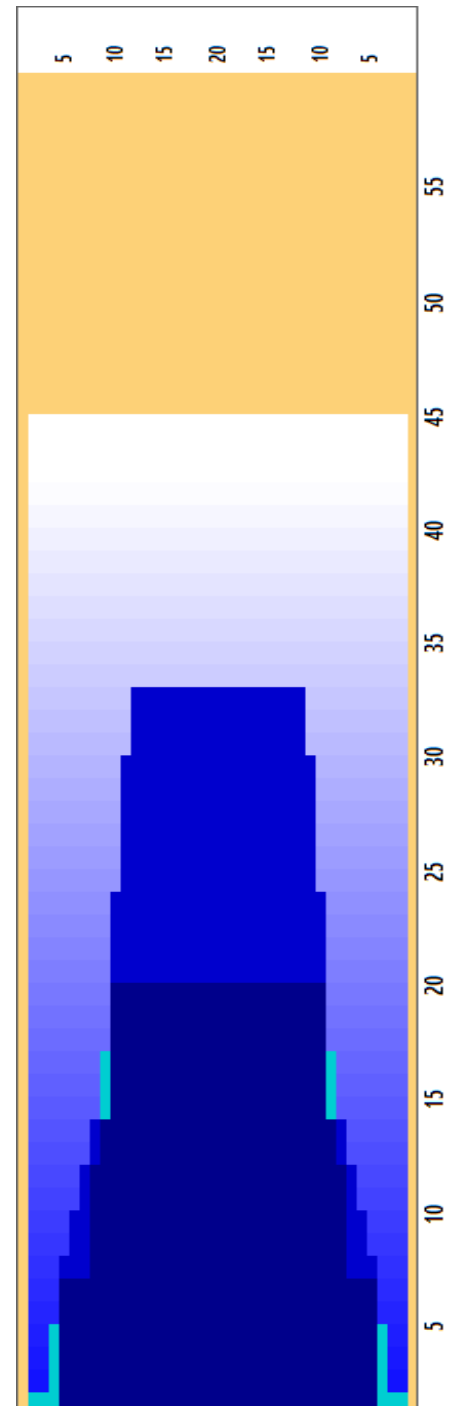


Oil Pattern Distance	45	Reverse Brush Drop	34	Oil Per Board	40 ul
Forward Oil Total	10.2 mL	Reverse Oil Total	10.04 mL	Volume Oil Total	20.24 mL
Tank Configuration	N/A	Tank A Conditioner	CURVE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	2960
2	4L	4R	1	18	3	A	33	2.5	5.0	2.5	1320
3	5L	5R	1	18	3	A	31	5.0	7.5	2.5	1240
4	8L	8R	2	18	3	A	50	7.5	12.6	5.1	2000
5	9L	9R	2	18	3	A	46	12.6	17.7	5.1	1840
6	10L	10R	1	18	3	A	21	17.7	20.2	2.5	840
7	2L	2R	0	18	3	A	0	20.2	30.0	9.8	0
8	2L	2R	0	22	3	A	0	30.0	35.0	5.0	0
9	2L	2R	0	26	3	A	0	35.0	40.0	5.0	0
10	2L	2R	0	30	3	A	0	40.0	45.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	45.0	33.0	-12.0	0
2	12L	12R	1	22	3	B	17	33.0	29.9	-3.1	680
3	11L	11R	2	22	3	B	38	29.9	23.7	-6.2	1520
4	10L	10R	4	18	4	B	84	23.7	13.5	-10.2	3360
5	8L	8R	1	14	4	B	25	13.5	11.6	-1.9	1000
6	7L	7R	1	14	4	B	27	11.6	9.7	-1.9	1080
7	6L	6R	1	14	4	B	29	9.7	7.8	-1.9	1160
8	5L	5R	1	14	4	B	31	7.8	5.9	-1.9	1240
9	2L	2R	0	14	4	B	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 30 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.35	1.28	1	1	1.28	4.35

