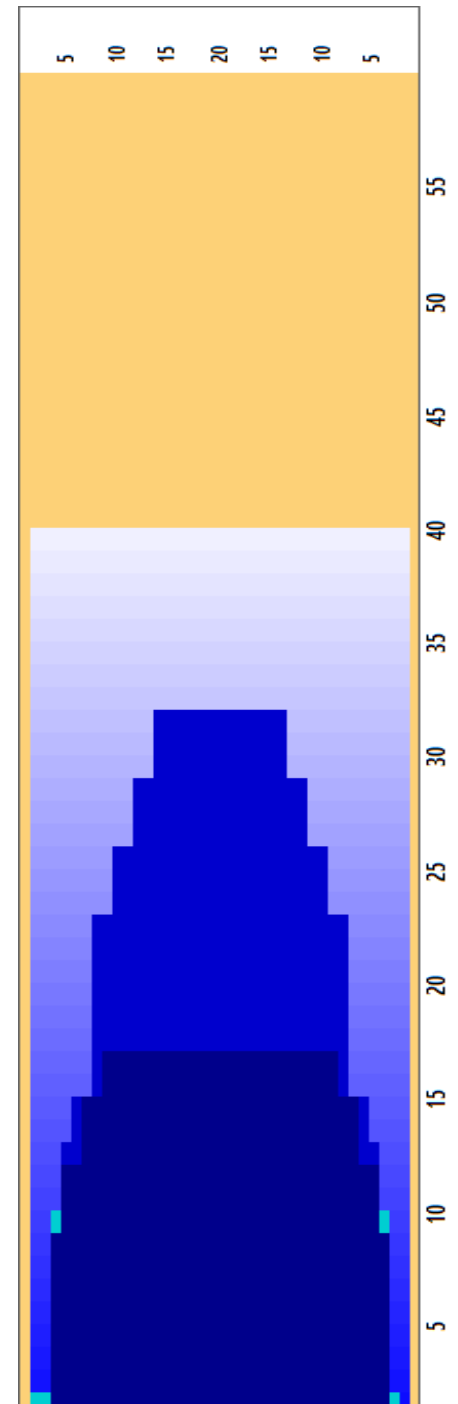


Oil Pattern Distance	40	Reverse Brush Drop	33	Oil Per Board	40 ul
Forward Oil Total	10.12 mL	Reverse Oil Total	10 mL	Volume Oil Total	20.12 mL
Tank Configuration	N/A	Tank A Conditioner	CURVE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	3	A	37	0.0	0.0	0.0	1480
2	2L	3R	1	18	3	A	36	0.0	2.5	2.5	1440
3	4L	4R	3	18	3	A	99	2.5	10.1	7.6	3960
4	5L	5R	1	18	3	A	31	10.1	12.6	2.5	1240
5	7L	7R	1	18	3	A	27	12.6	15.1	2.5	1080
6	9L	9R	1	18	3	A	23	15.1	17.6	2.5	920
7	2L	2R	0	22	3	A	0	17.6	30.0	12.4	0
8	2L	2R	0	26	3	A	0	30.0	40.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	32.0	-8.0	0
2	14L	14R	1	22	3	B	13	32.0	28.9	-3.1	520
3	12L	12R	1	22	3	B	17	28.9	25.8	-3.1	680
4	10L	10R	1	22	3	B	21	25.8	22.7	-3.1	840
5	8L	8R	3	18	4	B	75	22.7	15.1	-7.6	3000
6	6L	6R	1	18	4	B	29	15.1	12.6	-2.5	1160
7	5L	5R	2	14	4	B	62	12.6	8.7	-3.9	2480
8	4L	4R	1	14	4	B	33	8.7	6.8	-1.9	1320
9	2L	2R	0	14	4	B	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 33:1 Reverse  
 Cleaner Ratio Back End Distance 30 Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.37	1.15	1.01	1.01	1.15	2.37

