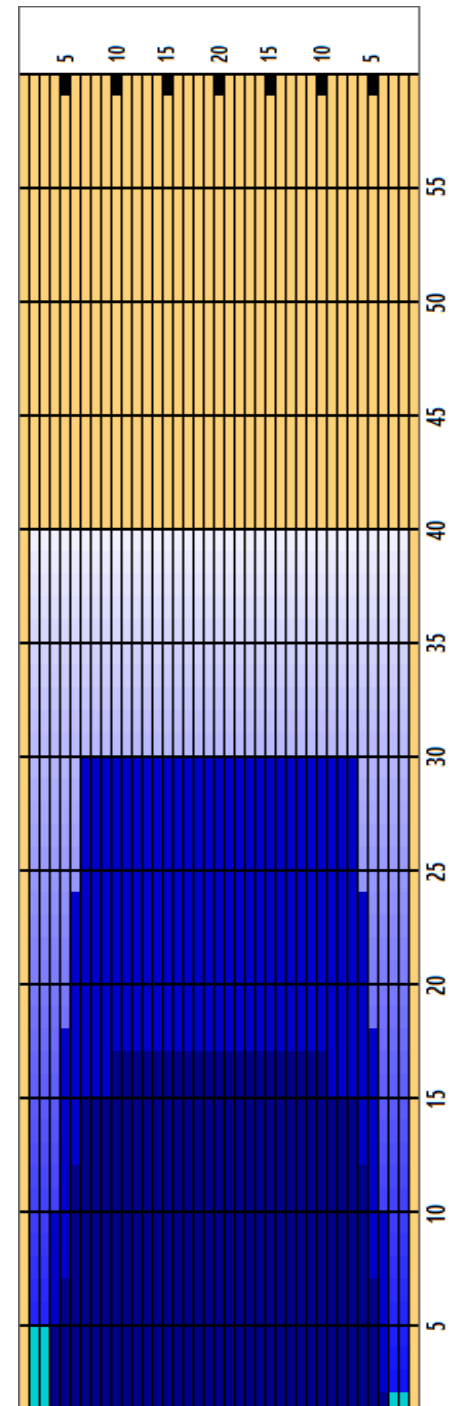


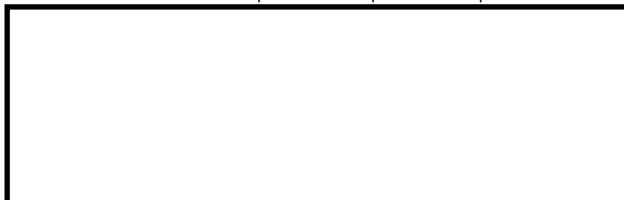
Oil Pattern Distance	40	Reverse Brush Drop	31	Oil Per Board	40 ul
Forward Oil Total	9.8 mL	Reverse Oil Total	9.52 mL	Volume Oil Total	19.32 mL
Tank Configuration	N/A	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	2960
2	2L	5R	1	18	3	A	34	2.5	5.0	2.5	1360
3	5L	5R	1	18	3	A	31	5.0	7.5	2.5	1240
4	6L	6R	2	18	3	A	58	7.5	12.6	5.1	2320
5	7L	7R	1	18	3	A	27	12.6	15.1	2.5	1080
6	10L	10R	1	18	3	A	21	15.1	17.6	2.5	840
7	2L	2R	0	22	3	A	0	17.6	32.0	14.4	0
8	2L	2R	0	26	2	A	0	32.0	40.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	30.0	-10.0	0
2	7L	7R	2	22	3	B	54	30.0	23.8	-6.2	2160
3	6L	6R	2	22	3	B	58	23.8	17.6	-6.2	2320
4	5L	5R	3	18	4	B	93	17.6	10.0	-7.6	3720
5	4L	4R	1	18	4	B	33	10.0	7.5	-2.5	1320
6	2L	2R	0	18	4	B	0	7.5	3.0	-4.5	0
7	2L	2R	0	14	4	B	0	3.0	0.0	-3.0	0



Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 33:1 Reverse  
 Cleaner Ratio Back End Distance 30 Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.9	1.03	1	1	1.03	2

