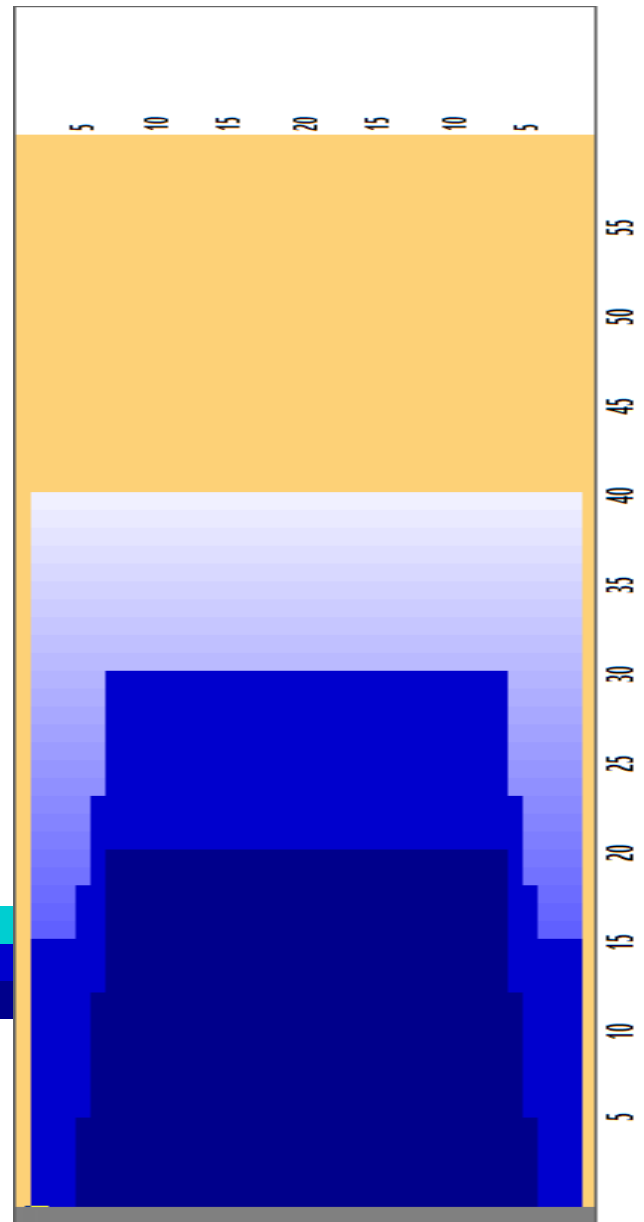


Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	40 ul
Forward Oil Total	10.56 mL	Reverse Oil Total	10.16 mL	Volume Oil Total	20.72 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	5R	1	18	3	A	34	0.0	0.0	0.0	1360
2	5L	5R	2	18	3	A	62	0.0	5.1	5.1	2480
3	6L	6R	3	18	3	A	87	5.1	12.7	7.6	3480
4	7L	7R	3	18	3	A	81	12.7	20.3	7.6	3240
5	2L	2R	0	22	3	A	0	20.3	40.0	19.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	30.0	-10.0	0
2	7L	7R	2	26	3	B	54	30.0	22.7	-7.3	2160
3	6L	6R	2	18	4	B	58	22.7	17.6	-5.1	2320
4	5L	5R	1	18	4	B	31	17.6	15.1	-2.5	1240
5	2L	2R	3	14	4	B	111	15.1	9.2	-5.9	4440
6	2L	2R	0	14	4	B	0	9.2	0.0	-9.2	0



Cleaner Ratio Main Mix 24:1 Forward

Cleaner Ratio Back End Mix 33:1 Reverse

Cleaner Ratio Back End Distance 30 Combined

Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.93	1	1	1	1	2.02

