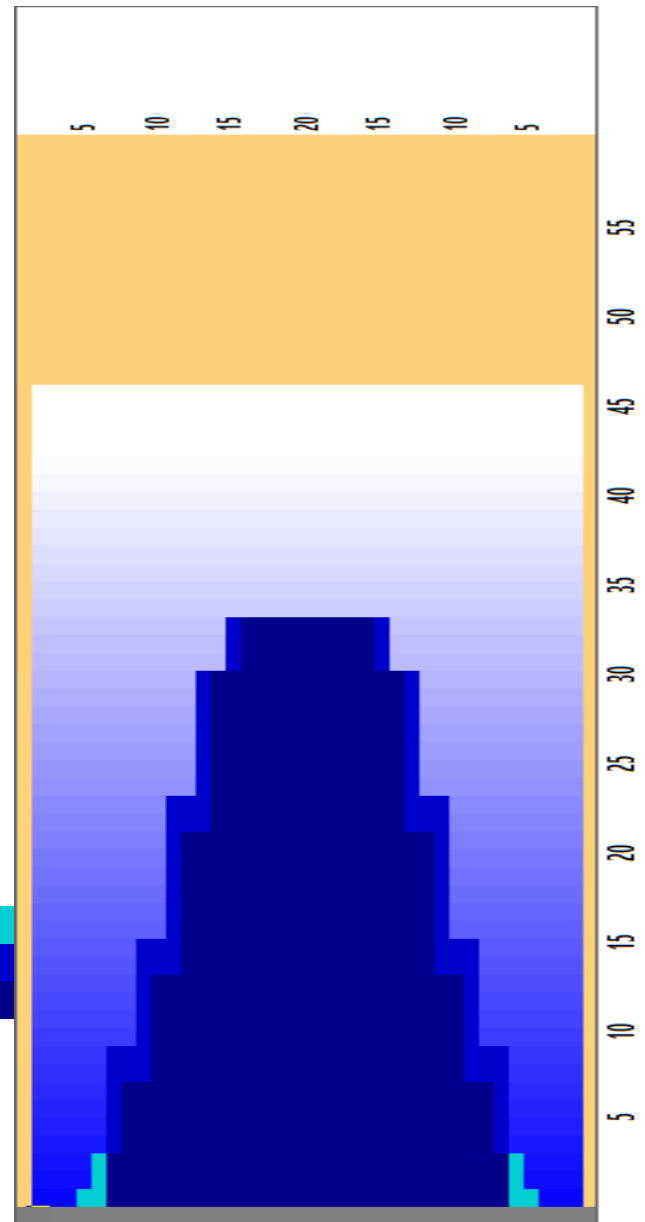


Oil Pattern Distance	46	Reverse Brush Drop	35	Oil Per Board	35 ul
Forward Oil Total	10.815 mL	Reverse Oil Total	7.315 mL	Volume Oil Total	18.13 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	4	A	37	0.0	0.0	0.0	1295
2	5L	5R	1	14	4	A	31	0.0	1.9	1.9	1085
3	6L	6R	1	14	4	A	29	1.9	3.8	1.9	1015
4	8L	8R	2	14	4	A	50	3.8	7.7	3.9	1750
5	10L	10R	3	14	4	A	63	7.7	13.6	5.9	2205
6	12L	12R	3	18	4	A	51	13.6	21.2	7.6	1785
7	14L	14R	3	22	4	A	39	21.2	30.5	9.3	1365
8	16L	16R	1	22	4	A	9	30.5	33.6	3.1	315
9	2L	2R	0	22	3	A	0	33.6	38.0	4.4	0
10	2L	2R	0	22	2	A	0	38.0	42.0	4.0	0
11	2L	2R	0	22	1	A	0	42.0	46.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	1	B	0	46.0	33.0	-13.0	0
2	15L	15R	1	18	3	B	11	33.0	30.5	-2.5	385
3	13L	13R	3	18	3	B	45	30.5	22.9	-7.6	1575
4	11L	11R	3	18	3	B	57	22.9	15.3	-7.6	1995
5	9L	9R	3	14	4	B	69	15.3	9.4	-5.9	2415
6	7L	7R	1	14	4	B	27	9.4	7.5	-1.9	945
7	2L	2R	0	14	4	B	0	7.5	0.0	-7.5	0



Cleaner Ratio Main Mix 24:1 Forward

Cleaner Ratio Back End Mix 33:1 Reverse

Cleaner Ratio Back End Distance 30 Combined

Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	11.82	2.17	1.07	1.07	2.17	11.82

