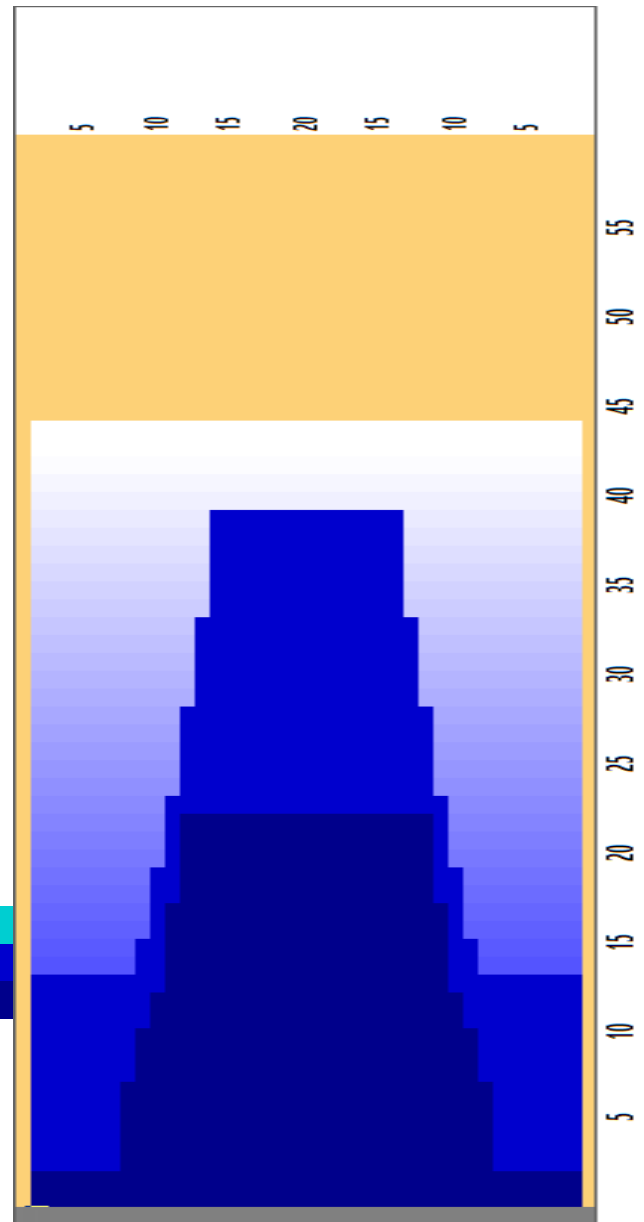


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	9.6 mL	Reverse Oil Total	10.68 mL	Volume Oil Total	20.28 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	2960
2	8L	8R	2	18	3	A	50	2.5	7.6	5.1	2000
3	9L	9R	1	18	3	A	23	7.6	10.1	2.5	920
4	10L	10R	1	18	3	A	21	10.1	12.6	2.5	840
5	11L	11R	2	18	3	A	38	12.6	17.7	5.1	1520
6	12L	12R	2	18	3	A	34	17.7	22.8	5.1	1360
7	2L	2R	0	18	3	A	0	22.8	38.0	15.2	0
8	2L	2R	0	22	3	A	0	38.0	44.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	44.0	39.0	-5.0	0
2	14L	14R	2	22	3	B	26	39.0	32.8	-6.2	1040
3	13L	13R	2	18	3	B	30	32.8	27.7	-5.1	1200
4	12L	12R	2	18	3	B	34	27.7	22.6	-5.1	1360
5	11L	11R	2	14	3	B	38	22.6	18.7	-3.9	1520
6	10L	10R	2	14	3	B	42	18.7	14.8	-3.9	1680
7	9L	9R	1	14	3	B	23	14.8	12.9	-1.9	920
8	2L	2R	2	14	3	B	74	12.9	9.0	-3.9	2960
9	2L	2R	0	14	3	B	0	9.0	0.0	-9.0	0



Cleaner Ratio Main Mix 24:1 Forward

Cleaner Ratio Back End Mix 24:1 Reverse

Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.75	1.95	1.02	1.02	1.95	5.75

