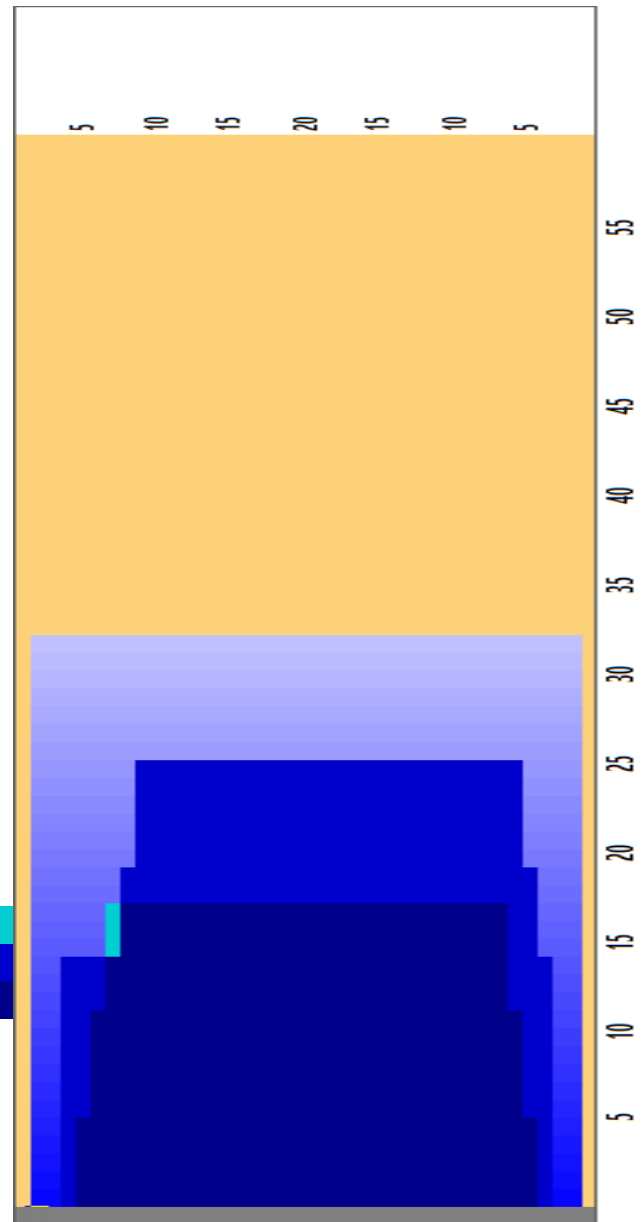


Oil Pattern Distance	32	Reverse Brush Drop	27	Oil Per Board	35 ul
Forward Oil Total	10.36 mL	Reverse Oil Total	7.245 mL	Volume Oil Total	17.605 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	14	4	A	35	0.0	0.0	0.0	1225
2	5L	5R	3	14	4	B	93	0.0	5.9	5.9	3255
3	6L	6R	3	14	4	A	87	5.9	11.8	5.9	3045
4	7L	7R	3	14	4	B	81	11.8	17.7	5.9	2835
5	2L	2R	0	14	4	A	0	17.7	20.0	2.3	0
6	2L	2R	0	18	4	B	0	20.0	24.0	4.0	0
7	2L	2R	0	22	4	A	0	24.0	28.0	4.0	0
8	2L	2R	0	22	3	B	0	28.0	32.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	32.0	25.0	-7.0	0
2	9L	6R	2	22	3	A	52	25.0	18.8	-6.2	1820
3	8L	5R	2	18	4	B	56	18.8	13.7	-5.1	1960
4	4L	4R	3	14	4	A	99	13.7	7.8	-5.9	3465
5	2L	2R	0	14	4	B	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 30 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.43	1.02	1	1	1	1.89

