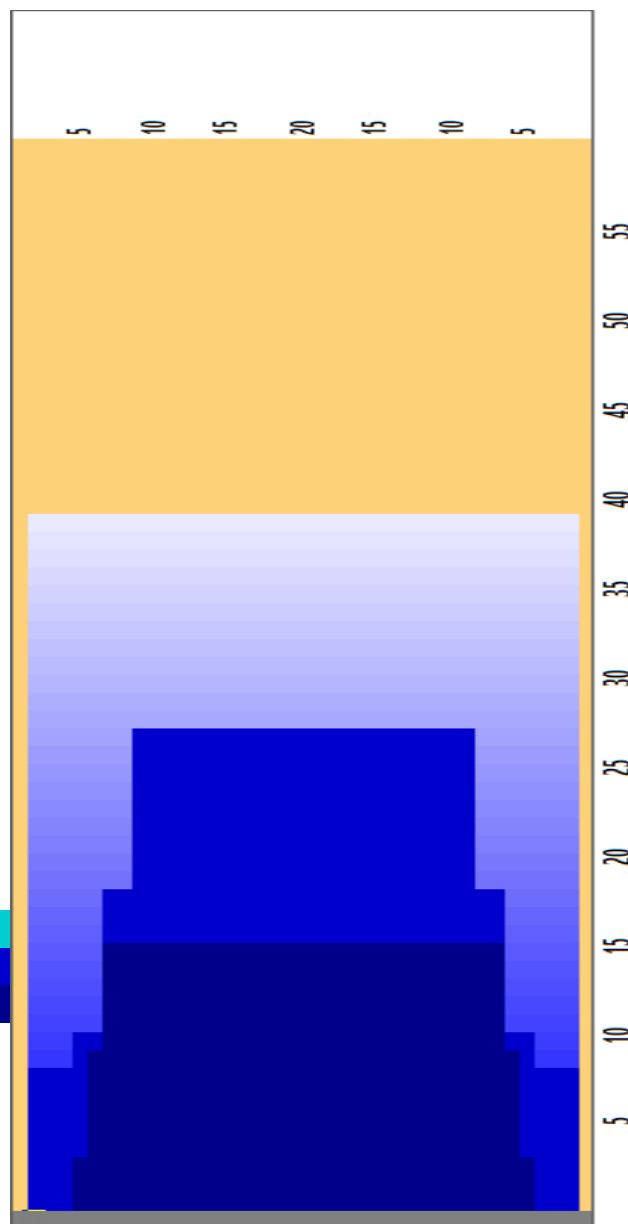


Oil Pattern Distance	39	Reverse Brush Drop	29	Oil Per Board	40 ul
Forward Oil Total	10.44 mL	Reverse Oil Total	8.72 mL	Volume Oil Total	19.16 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	3	14	3	A	93	0.0	3.9	3.9	3720
2	6L	6R	3	14	3	A	87	3.9	9.8	5.9	3480
3	7L	7R	3	14	3	A	81	9.8	15.7	5.9	3240
4	2L	2R	0	18	3	A	0	15.7	27.0	11.3	0
5	2L	2R	0	22	3	A	0	27.0	39.0	12.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	27.0	-12.0	0
2	9L	9R	3	22	3	B	69	27.0	17.7	-9.3	2760
3	7L	7R	3	18	4	B	81	17.7	10.1	-7.6	3240
4	5L	5R	1	14	4	B	31	10.1	8.2	-1.9	1240
5	2L	2R	1	14	4	B	37	8.2	6.3	-1.9	1480
6	2L	2R	0	14	4	B	0	6.3	0.0	-6.3	0

Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 24:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.93	1.04	1	1	1.04	2.93

