

Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	40 ul
Forward Oil Total	12.28 mL	Reverse Oil Total	7 mL	Volume Oil Total	19.28 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	2960
2	2L	5R	1	14	3	B	34	1.9	3.8	1.9	1360
3	5L	5R	2	18	3	B	62	3.8	8.9	5.1	2480
4	9L	9R	4	18	3	A	92	8.9	19.1	10.2	3680
5	13L	13R	3	18	3	B	45	19.1	26.7	7.6	1800
6	2L	2R	0	18	3	A	0	26.7	33.0	6.3	0
7	2L	2R	0	22	3	B	0	33.0	40.0	7.0	0

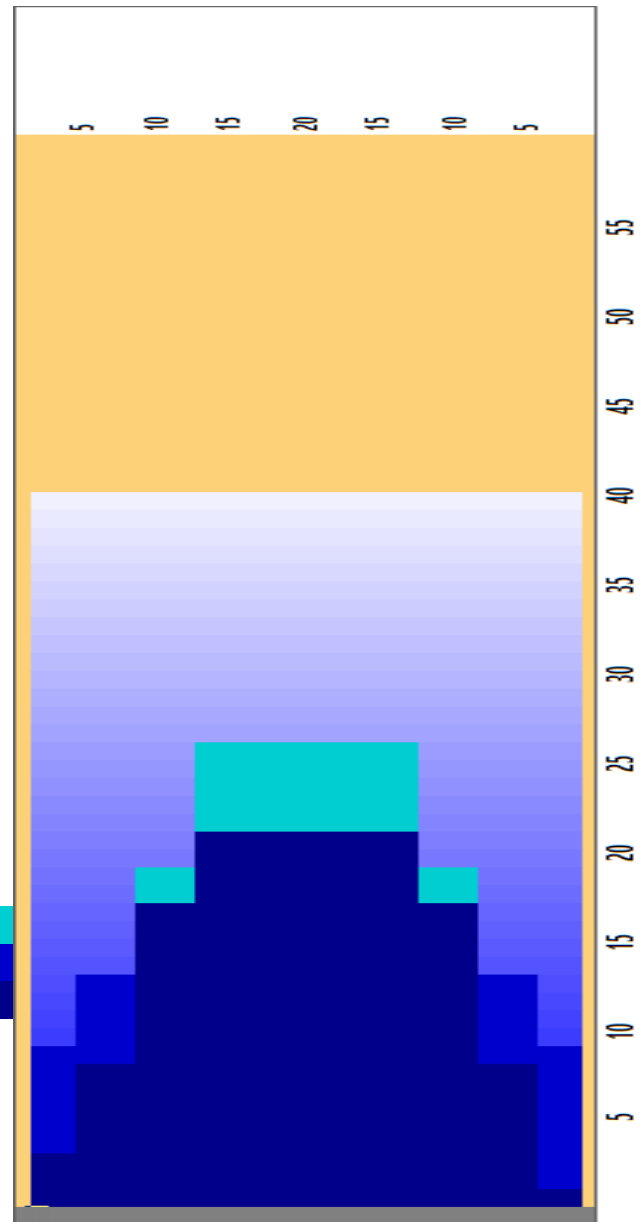
	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	40.0	21.0	-19.0	0
2	13L	13R	2	14	3	B	30	21.0	17.1	-3.9	1200
3	9L	9R	2	14	3	A	46	17.1	13.2	-3.9	1840
4	5L	5R	2	14	3	B	62	13.2	9.3	-3.9	2480
5	2L	2R	1	14	3	A	37	9.3	7.4	-1.9	1480
6	2L	2R	0	14	3	B	0	7.4	0.0	-7.4	0

Cleaner Ratio Main Mix 24:1 Forward

Cleaner Ratio Back End Mix 33:1 Reverse

Cleaner Ratio Back End Distance 30 Combined

Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.97	1.48	1	1	1.48	3.17

