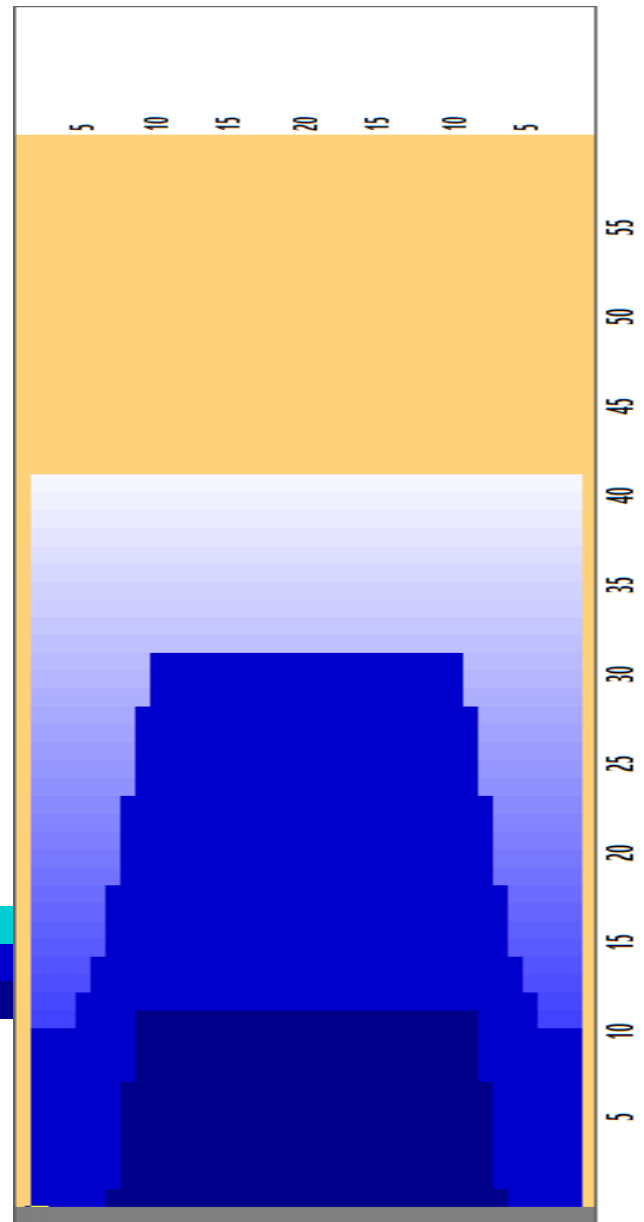


Oil Pattern Distance	41	Reverse Brush Drop	32	Oil Per Board	40 ul
Forward Oil Total	7.2 mL	Reverse Oil Total	12.2 mL	Volume Oil Total	19.4 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	7R	1	14	3	A	32	0.0	0.0	0.0	1280
2	7L	7R	1	14	3	B	27	0.0	1.9	1.9	1080
3	8L	8R	3	14	3	A	75	1.9	7.8	5.9	3000
4	9L	9R	2	14	3	B	46	7.8	11.7	3.9	1840
5	2L	2R	0	18	3	A	0	11.7	21.0	9.3	0
6	2L	2R	0	22	3	B	0	21.0	31.0	10.0	0
7	2L	2R	0	26	3	A	0	31.0	41.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	31.0	-10.0	0
2	10L	10R	1	22	3	B	21	31.0	27.9	-3.1	840
3	9L	9R	2	18	3	A	46	27.9	22.8	-5.1	1840
4	8L	8R	2	18	3	B	50	22.8	17.7	-5.1	2000
5	7L	7R	2	14	4	A	54	17.7	13.8	-3.9	2160
6	6L	6R	1	14	4	B	29	13.8	11.9	-1.9	1160
7	5L	5R	1	14	4	A	31	11.9	10.0	-1.9	1240
8	2L	2R	2	14	4	B	74	10.0	6.1	-3.9	2960
9	2L	2R	0	14	4	B	0	6.1	0.0	-6.1	0



Cleaner Ratio Main Mix 24:1 Forward

Cleaner Ratio Back End Mix 33:1 Reverse

Cleaner Ratio Back End Distance 30 Combined

Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.91	1.07	1	1	1.07	4.74

