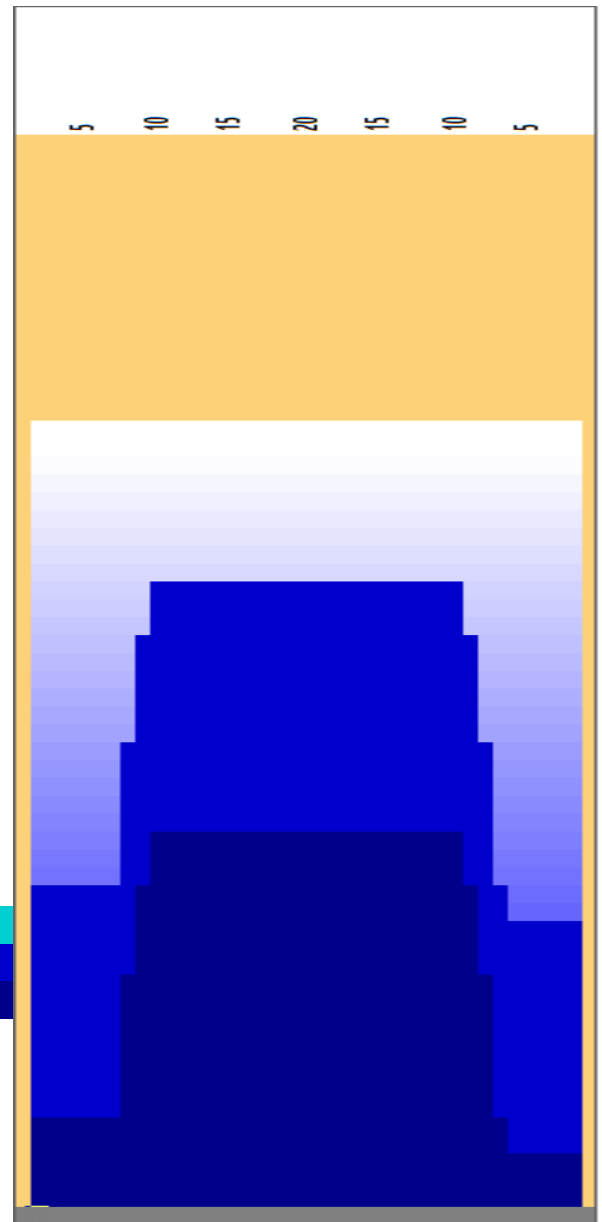


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	11.4 mL	Reverse Oil Total	11.4 mL	Volume Oil Total	22.8 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	4440
2	2L	7R	1	14	3	A	32	3.9	5.8	1.9	1280
3	8L	8R	3	18	3	A	75	5.8	13.4	7.6	3000
4	9L	9R	2	18	3	A	46	13.4	18.5	5.1	1840
5	10L	10R	1	18	3	A	21	18.5	21.0	2.5	840
6	2L	2R	0	22	3	A	0	21.0	44.0	23.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	44.0	35.0	-9.0	0
2	10L	10R	1	22	3	B	21	35.0	31.9	-3.1	840
3	9L	9R	2	22	3	B	46	31.9	25.7	-6.2	1840
4	8L	8R	3	18	4	B	75	25.7	18.1	-7.6	3000
5	2L	7R	1	18	4	B	32	18.1	15.6	-2.5	1280
6	2L	2R	3	14	4	B	111	15.6	9.7	-5.9	4440
7	2L	2R	0	14	4	B	0	9.7	0.0	-9.7	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 30 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.5	1.09	1	1	1.09	3.13

