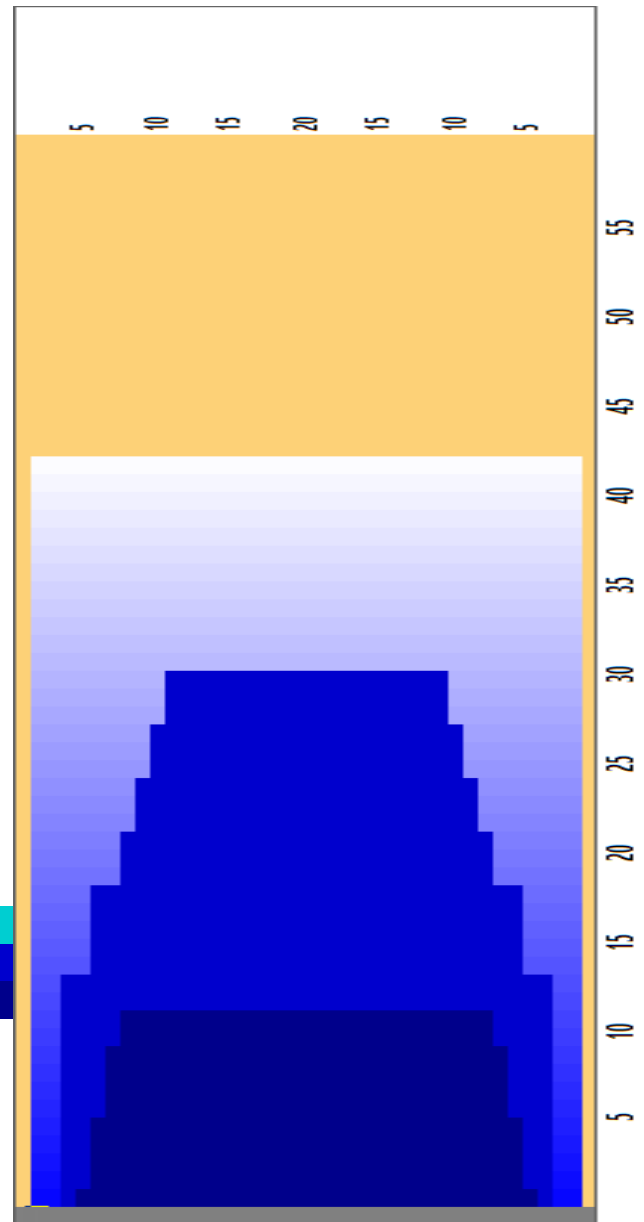


Oil Pattern Distance	42	Reverse Brush Drop	31	Oil Per Board	47 ul
Forward Oil Total	9.353 mL	Reverse Oil Total	9.964 mL	Volume Oil Total	19.317 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	2	14	3	A	62	0.0	1.9	1.9	2914
2	6L	6R	2	14	3	A	58	1.9	5.8	3.9	2726
3	7L	7R	2	14	3	A	54	5.8	9.7	3.9	2538
4	8L	8R	1	14	3	A	25	9.7	11.6	1.9	1175
5	2L	2R	0	18	3	A	0	11.6	22.0	10.4	0
6	2L	2R	0	22	3	A	0	22.0	32.0	10.0	0
7	2L	2R	0	26	3	A	0	32.0	37.0	5.0	0
8	2L	2R	0	30	3	A	0	37.0	42.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	30.0	-12.0	0
2	11L	11R	1	22	3	B	19	30.0	26.9	-3.1	893
3	10L	10R	1	22	3	B	21	26.9	23.8	-3.1	987
4	9L	9R	1	22	3	B	23	23.8	20.7	-3.1	1081
5	8L	8R	1	18	4	B	25	20.7	18.2	-2.5	1175
6	6L	6R	2	18	4	B	58	18.2	13.1	-5.1	2726
7	4L	4R	2	14	4	B	66	13.1	9.2	-3.9	3102
8	2L	2R	0	14	4	B	0	9.2	0.0	-9.2	0



Cleaner Ratio Main Mix 24:1 Forward

Cleaner Ratio Back End Mix 33:1 Reverse

Cleaner Ratio Back End Distance 30 Combined

Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.13	1.09	1	1	1.09	3.13

